

Date: Wednesday, 6/27/2007 1:11:05 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOSE ASSEMBLY
Job Number	: 33232		
Estimate Number	: 11878		
P.O. Number	: <i>N/A</i>	Part Number	: D2210332
This Issue	: 6/27/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2210 REV B
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 28121	Drawing Revision	: B
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 7/8/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	10 Um: Each
Comment	: Est: C 01:09.19 Changed supplier and added inspection level 21 SM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4128**C207107/10*

Purchase part as per Dwg D2210

Supplier: Aerocomponent, P/N 111417-3S-0320

*(10)*

Release Note Required

2.0	D2210332P	Hose Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*7/8/23**59**(10X)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*2408.23 (10)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and  
 batch number

*MF 07-08-23**(10)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 12 Date: 07/02/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/27/2007 1:11:05 PM  
User: Kim Johnston ~

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 33232

Part Number: D2210332

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*7/8/24*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*7/8/24*

*SP*

*10x*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10*  
*Done 8/24*

Job Completion



*u 8-8-24*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED M. Cohen	<b>DART AERO ACCESSORIES INC</b> VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<b>D2210</b> REV. B
DATE Aug. 19, 1994	TITLE <b>MEDIUM PRESSURE HOSE</b> SHEET 1 OF 1

RELEASED  
90409 BW

SPEC CONTROL DRAWING

EQUIVALENT STANDARD HOSES

<u>MANUFACTURER</u>	<u>PART NUMBER</u>	<u>DIAMETER</u>	<u>LENGTH</u>
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

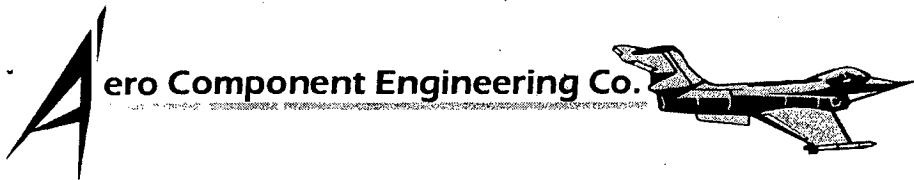
- Where:
1. **XX** represents the diameter of the hose in fractions.
  2. **YY** represents the length of the hose in inches.

ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32  
(3/16" diameter by 32" length)

Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28  
(1/4" diameter by 28" length)

Re-identify hose as Dart P/N D2210 to suit.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33232



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## CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPCE PURCHASE ORDER NO. 00004128  
PART NUMBER: D2005009P (124F001-8CR-0300), D2005001P (124F003-8CR-0160), D2210332P (111417-3S-0320)  
QUANTITY: 4 EA, 5 EA, 10 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

08-02-07

DATE \_\_\_\_\_

James Maschewski  
BY \_\_\_\_\_ TITLE  
Q.C. MANAGER



# TEST REPORT

JOB NO.  
032430

[illegible]

8/2/07

SIGNED \_\_\_\_\_

DATE \_\_\_\_\_

INSP. \_\_\_\_\_